# **Fabric Slitter, Laminator & Cutter**

Training will take place on the day shift, 5:30 to 2:30 pm for 8-10 weeks. The Cutter will then transition to the afternoon shift, 2:30 pm to 11:30 pm, permanently

**Job purpose**

*To perform slitting, laminating and hydraulic press operations independently or with the cooperation of other cutting department team members. Job tasks are to be coordinated with other team members while maintaining quality standards, troubleshooting machine problems, and maintaining productivity goals.*

**Duties and responsibilities**

* Follow all Health & Safety rules and protocols
* Maintain IFM’s standards of health, safety, hygiene and security in accordance with policies and procedures
* Follow IFM’s Code of Conduct
* Follow Standard Operating Procedures provided for equipment operation and work processes
* Perform slitting and laminating of roll media
* Operate lift assist devices and handling equipment
* Complete required documentation and computer entries accurately
* Label slit and laminated materials and deliver them to the appropriate departments
* Troubleshoot Slitter and Laminator equipment problems and liaise with Maintenance Department as required
* Perform cutting operations on roll media for Mezzanine Cutting Department as instructed on Work Order Router

o Operate Winder machine

o Lay out material, trace patterns and cut

* Maintain quality standards of workmanship
* Operate hydraulic press die cut machines
* Operate binder cutter machine
* Assist with inventory cycle counts for mesh and slit material at predetermined intervals and provide information to Production Manager
* Perform various other production tasks as needed: pretagging, inverting, and bundling
* Adopt and apply 6S lean principles and methods to work areas and processes
* Perform any other reasonable duty requested by the Employer or Management team

**Qualifications**

* Strong math skills
* Effective teamwork skills
* Computer literacy
* Organizational and time management skills
* Multiple task prioritization skills
* Capable of independent and teamwork
* Attention to detail

**Working conditions**

* Fast-paced environment associated with meeting demands and deadlines
* Varied job tasks due to fluctuating nature of production demands
* Steel-toes shoes are mandatory

**Physical requirements**

* Prolonged standing and walking
* Frequent lifting – 50 lbs maximum
* Frequent bending & twisting

Job Type: Full-time

Salary: $15.50 per hour

Benefits:

* Extended health care
* On-site parking

Schedule:

* Monday to Friday